OPERATING INSTRUCTIONS:

Operational Voltage: 14 / 28 VDC nominal
Average Input Current: 0.85 / 0.425 Amps
Peak Input Current: 4.5 / 2.25 Amps @ 25 Seconds

The Model 70900 series LED anti-collision light assembly meets the requirements of FAR 91.205(c)(3).

CONTINUED AIRWORTHINESS: The 70900 series LED anti-collision light assembly is designed with 10 vertical columns consisting of 3 LEDs each. Should any one LED or any vertical column fail, the unit must be repaired or replaced.

INSTALLATION PROCEDURES: The following information is to assist in the installation of a Whelen LED Flashing Anti-Collision Light System.

1. The installation procedure described in the following text will be confined to a single light installation, but is identical for multiple light installations.
2. Prepare the aircraft for means to secure the LED Flashing Anti-collision Light assembly (see reference AC 43.13-2A, Ch. 9).
3. 14/28 VDC (+) and (-) ground leads equipped with an appropriate sized breaker to be supplied to the LED Flashing Anti-collision Light Assembly System. Both leads must be connected by an approved FAA connection. Insure that the wire leads and the pressure venting tube are all clear of any obstructions and ty-wrap as required. The pressure venting tube may be trimmed to minimum length of 1” from base.
4. Install the light assembly by securing to aircraft using #6-32 x 3/8” (maximum length) approved hardware. NOTE: Lens mounting screws installed at 5-7 in./lbs. of torque.
5. Check all avionics systems for interference from this installation.
6. A flight check should be performed by a properly certified pilot.
7. All inverted (bottom) mounted units shall require waterproofing of the unused mounting holes. An application of single-part silicone (RTV) or equivalent applied into mounting holes is recommended (see illustration on page 2). Inverted and/or standard mounted units, when necessary, may require waterproofing around any open area where water could get in. Specifically, the lens to the flasher base assembly, and the flasher base assembly to the aircraft. NOTE: It is permissible to drill a 1/8” hole in the center of the lens for bottom mount units.
8. Update aircraft records, complete Form 337 and obtain FAA field approval for installation.
Lens
P/N: 68-4990257A30

Screw
P/N: 14-062216-05M

Gasket
P/N: 38-0250843-00

---

<table>
<thead>
<tr>
<th>Model</th>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>7090004</td>
<td>01-0770900-04</td>
<td>14VDC, No Connector</td>
</tr>
<tr>
<td>7090005</td>
<td>01-0770900-05</td>
<td>28VDC, No Connector</td>
</tr>
</tbody>
</table>

LED Module
P/N (14V): 01-0270918-01
           (28V): 01-0270918-03

“RTV” required after hardware installation for inverted (bottom) mounted units

---

(3) #6-32 x 3/8 Thread

115°

1.00” Clearance for wires

Typical Mounting Hole Pattern